

PROCUT HD

Neat Cutting Oil for Heavy Duty Metal Cutting Operations

Description

Procut HD is a chlorine free neat cutting oil formulated with well refined mineral oil and additive package of latest technology.

Applications

It is especially formulated for heavy duty metalcutting operations. Suitable for:

- Threading
- Milling
- Broaching and cutting operations

Benefits

- Its additive package ensures high performance in any kind of difficult and critical operations, with very good surface finish.
- Provides economical usage with extended service life and cutting performances.
- Due to its transparency characteristic to see the work piece during operation, it provides efficiency.
- It has no bothering odour.
- Does not cause spots or tarnished surface on yellow metals (copper and copper alloys).

Typical Specifications*

| | | |
|--------------------------------------|------------|-------|
| Density, 15 °C, kg/liter | ASTM D4052 | 0,890 |
| Flash Point, COC, °C | ASTM D92 | 206 |
| Viscosity, 40 °C, mm ² /s | ASTM D445 | 35,7 |
| Pour Point, °C | ASTM D97 | -12 |

* Values shown may differ between productions.



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